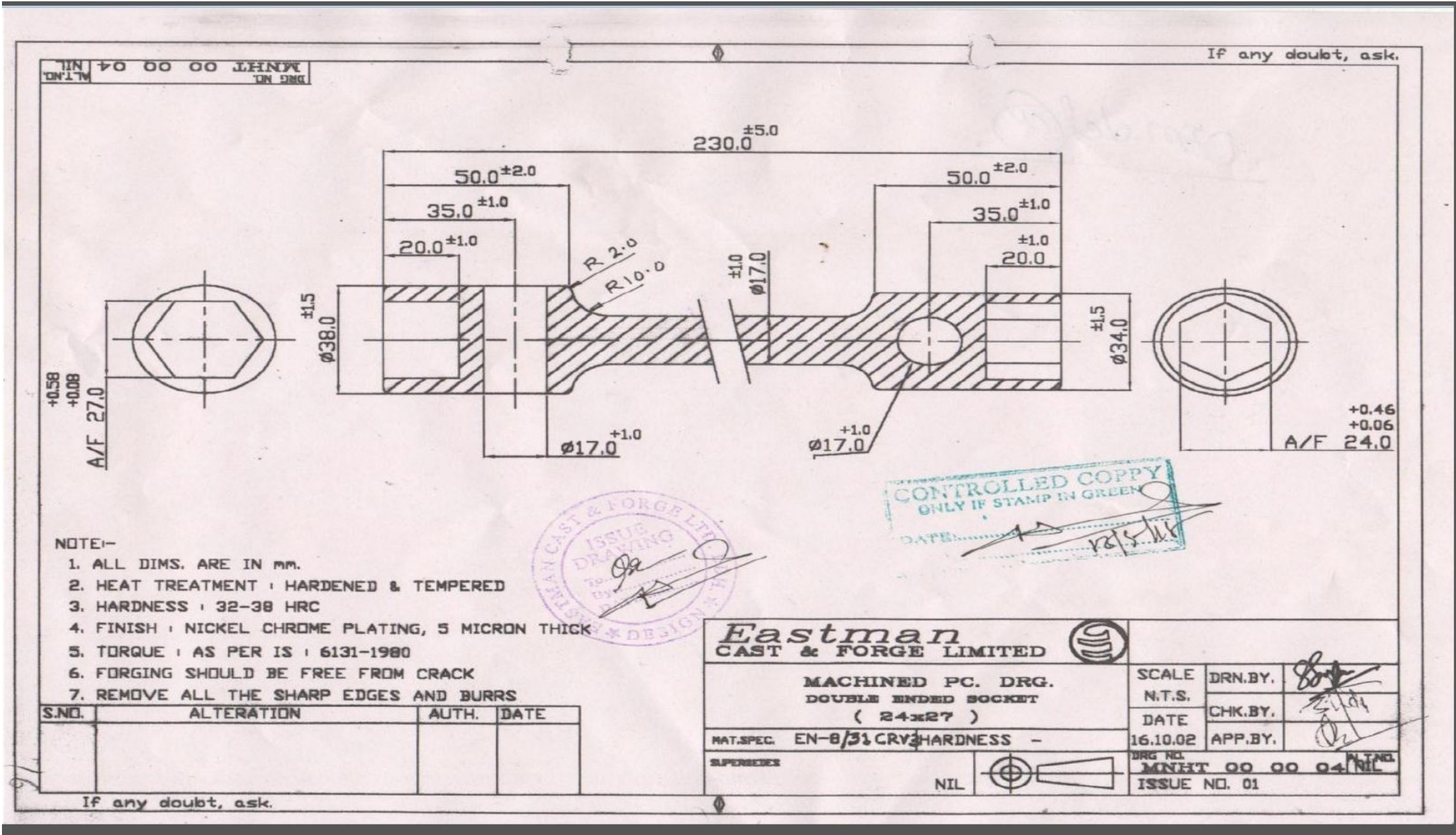




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<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

| LINEAR IN mm. |                 | DIMENSIONS |        |        |       |        |       |       |       |
|---------------|-----------------|------------|--------|--------|-------|--------|-------|-------|-------|
|               |                 | OVER       | 0.5    | 3      | 6     | 30     | 120   | 400   | 1000  |
| f             | FINE (X.XXX)    | UPTO       | 3      | 6      | 30    | 120    | 400   | 1000  | 2000  |
| m             | MEDIUM (X.XX)   |            | ± 0.05 | ± 0.05 | ± 0.1 | ± 0.15 | ± 0.2 | ± 0.3 | ± 0.5 |
| c             | COARSE (X.X)    |            | ± 0.1  | ± 0.1  | ± 0.2 | ± 0.3  | ± 0.5 | ± 0.8 | ± 1.2 |
| v             | VERY COARSE (X) |            | ± 0.2  | ± 0.3  | ± 0.5 | ± 0.8  | ± 1.2 | ± 2   | ± 3   |
|               |                 |            | ± 0.5  | ± 1    | ± 1.5 | ± 2.5  | ± 4   | ± 6   | ± 8   |

| ANGULAR IN deg. |                 | LENGTH OF SHORTER SIDE OF THE ANGLE IN mm. |          |          |          |          |
|-----------------|-----------------|--------------------------------------------|----------|----------|----------|----------|
|                 |                 | OVER                                       | 10       | 50       | 120      | 400      |
| f               | FINE (X.XXX)    | UPTO                                       | 10       | 50       | 120      | 400      |
| m               | MEDIUM (X.XX)   |                                            | ± 1°     | ± 0° 30' | ± 0° 20' | ± 0° 10' |
| c               | COARSE (X.X)    |                                            | ± 1° 30' | ± 1°     | ± 0° 30' | ± 0° 15' |
| v               | VERY COARSE (X) |                                            | ± 3°     | ± 2°     | ± 1°     | ± 0° 30' |

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COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED  
TRACTOR DIVISION  
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :  
ER1510003252

PART NO. :  
008006355C1

PART NAME :  
WHEEL SPANNER MSTAR

MATERIAL :  
REFER NOTE

HEAT TREATMENT :  
REFER NOTE

|           | NAME | SIGN | DATE    | FIRST USED TRCR. MODEL |
|-----------|------|------|---------|------------------------|
| CAD ENGG. | KAS  |      | 29/5/15 | MStar                  |
| DESIGNER  | PP   |      | 29/5/15 | SCALE 1:1              |
| CHECKER   | KB   |      | 29/5/15 | SHEET 1 OF 1           |
| APPR.BY   | ST   |      | 29/5/15 | UNIT QTY. : 1          |
|           |      |      |         | WEIGHT :               |

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No.....

| E.R.NO. | LET | LOC | REVISIONS | DSNR | CKR. | APPR. | DATE |
|---------|-----|-----|-----------|------|------|-------|------|
|         |     |     |           |      |      |       |      |